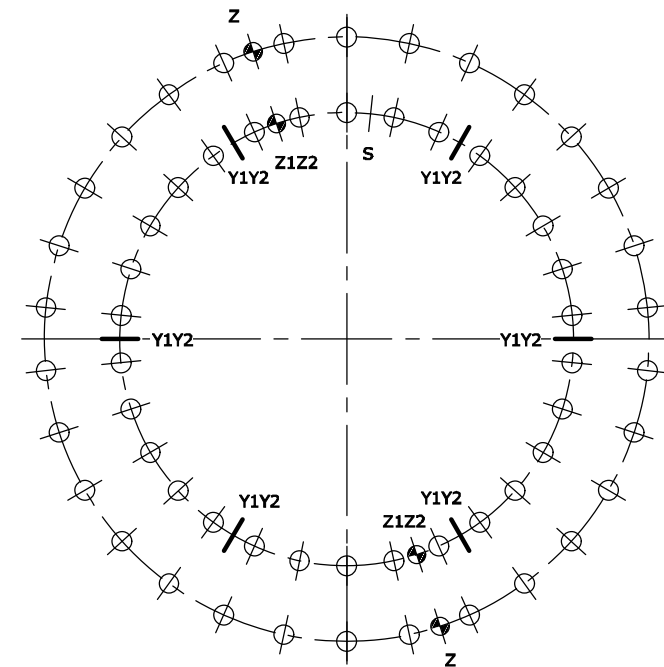
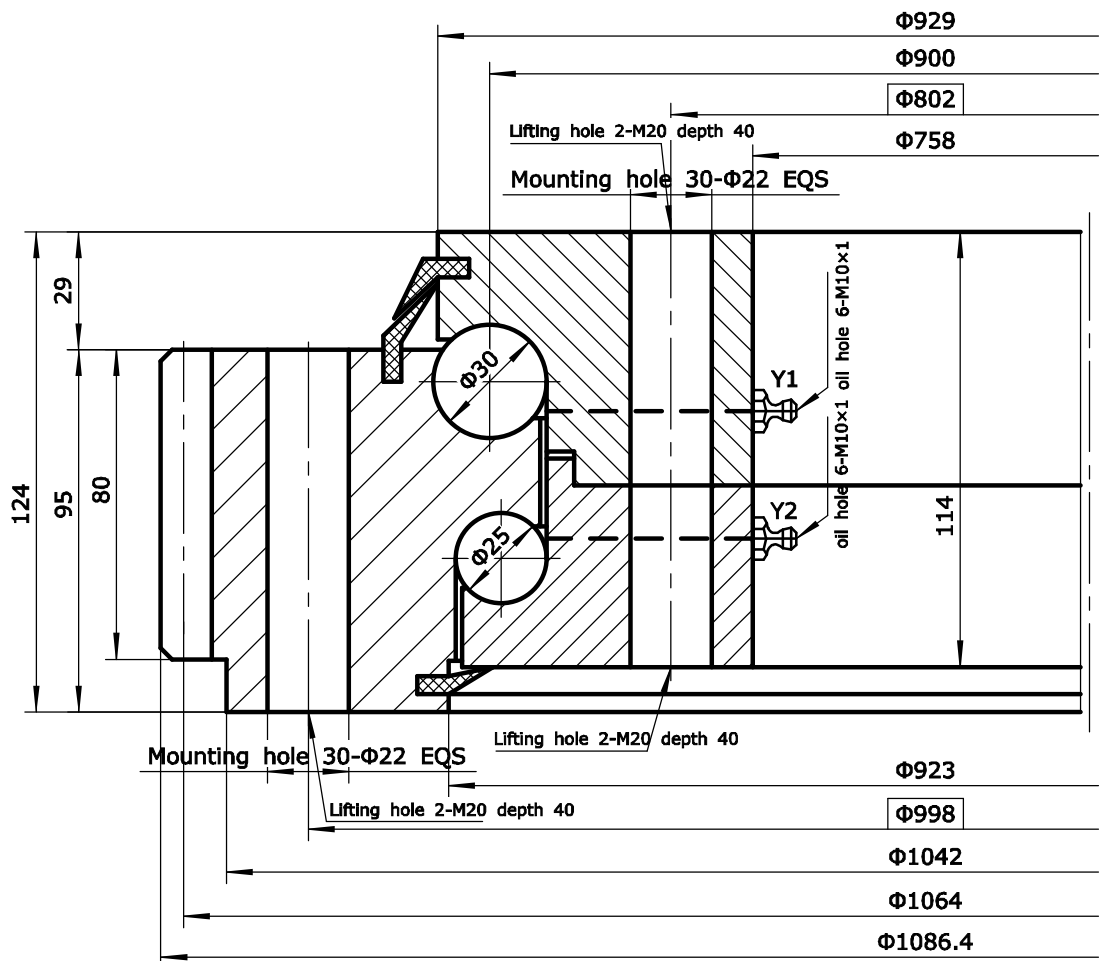



6.3

U.O.N



Notes:
 1.Raceway of inner &outer ring induction hardened. hardness: 55~62HRC
 Depth≥3.5mm
 2.Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight			
Module	m	8	Gear heat treatment requirements		Date	Approve		021.30.900		250kg			
Teeth no	z	133	HRC		Qty	Size	Axial clearance	0.10~0.30		Scale			
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	30	Φ22	Radial clearance	0.20~0.90		The 1st page		
Modification coefficients	x	+0.5			Outer ring mounting hole	30	Φ22	machine tolerances without notes		Total 1 page			
Reduction coefficients	km	0.8			Oil hole	2×6	M10×1	≤200	≤500	≤710	≤1120	XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com	
Pitch diameter	d	1064							±0.30	±0.40	±0.50		±0.65
								≤1600	≤2000	≤2500	≤3150		
								±0.80	±0.95	±1.10	±1.35		
								≤4000	≤5000				
								±1.65	±2.0				
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011.					