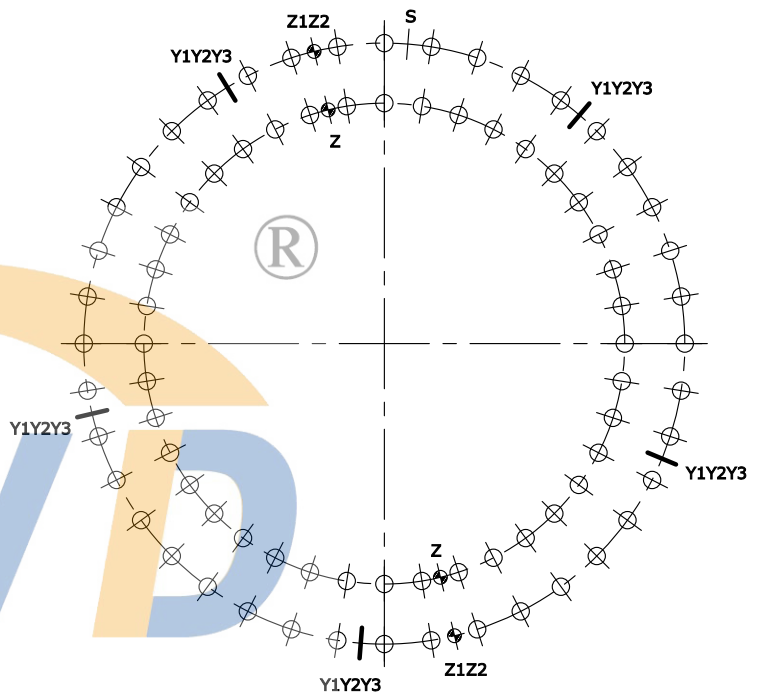
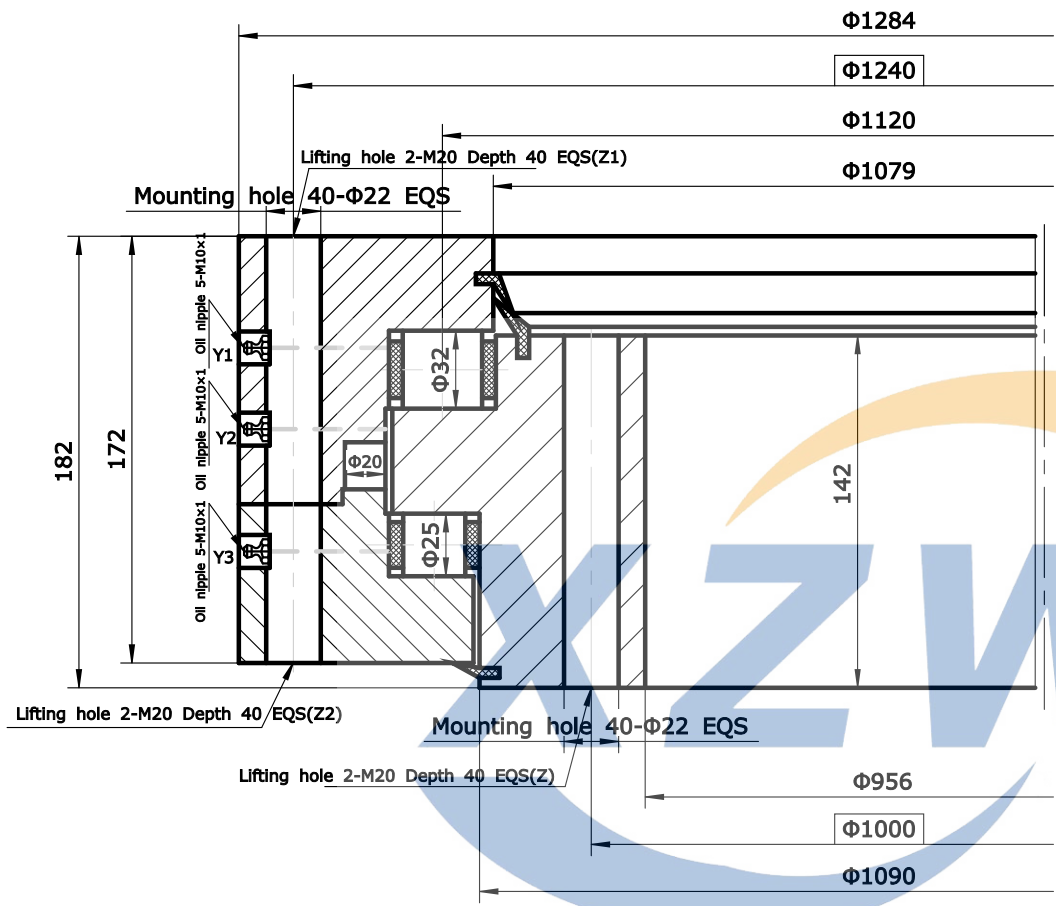



6.3  
U.O.N



- Notes:
- Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
Depth ≥ 3.5mm
  - Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				Weight			
Module	m	Gear heat treatment requirements		Date		Approve		130.32.1120				820kg			
Teeth no	z	Precision(GB10095-88)		Qty	Size	Adial clearance	0.03~0.08	Machine tolerances without notes				Name	Slewing Bearing	Qty	Scale
Teeth pressure angle	α			Inner ring mounting hole	40	Φ22	0.04~0.20	≤200	≤500	≤710	≤1120	Material	50Mn	Total 1 page	The 1st page
Modification coefficients	x			Outer ring mounting hole	40	Φ22		±0.30	±0.40	±0.50	±0.65	<b>XUZHOU WANDA SLEWING BEARING CO.,LTD</b>  Fax: +86 516 83309366 Fax: +86 516 83915766 <a href="http://www.slew-bearing.com">http://www.slew-bearing.com</a>			
Reduction coefficients	km			Oil hole	3x5	M10x1		≤1600	≤2000	≤2500	≤3150				
Pitch diameter	d							±0.80	±0.95	±1.10	±1.35				
								≤4000	≤5000						
								±1.65	±2.0						
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011							